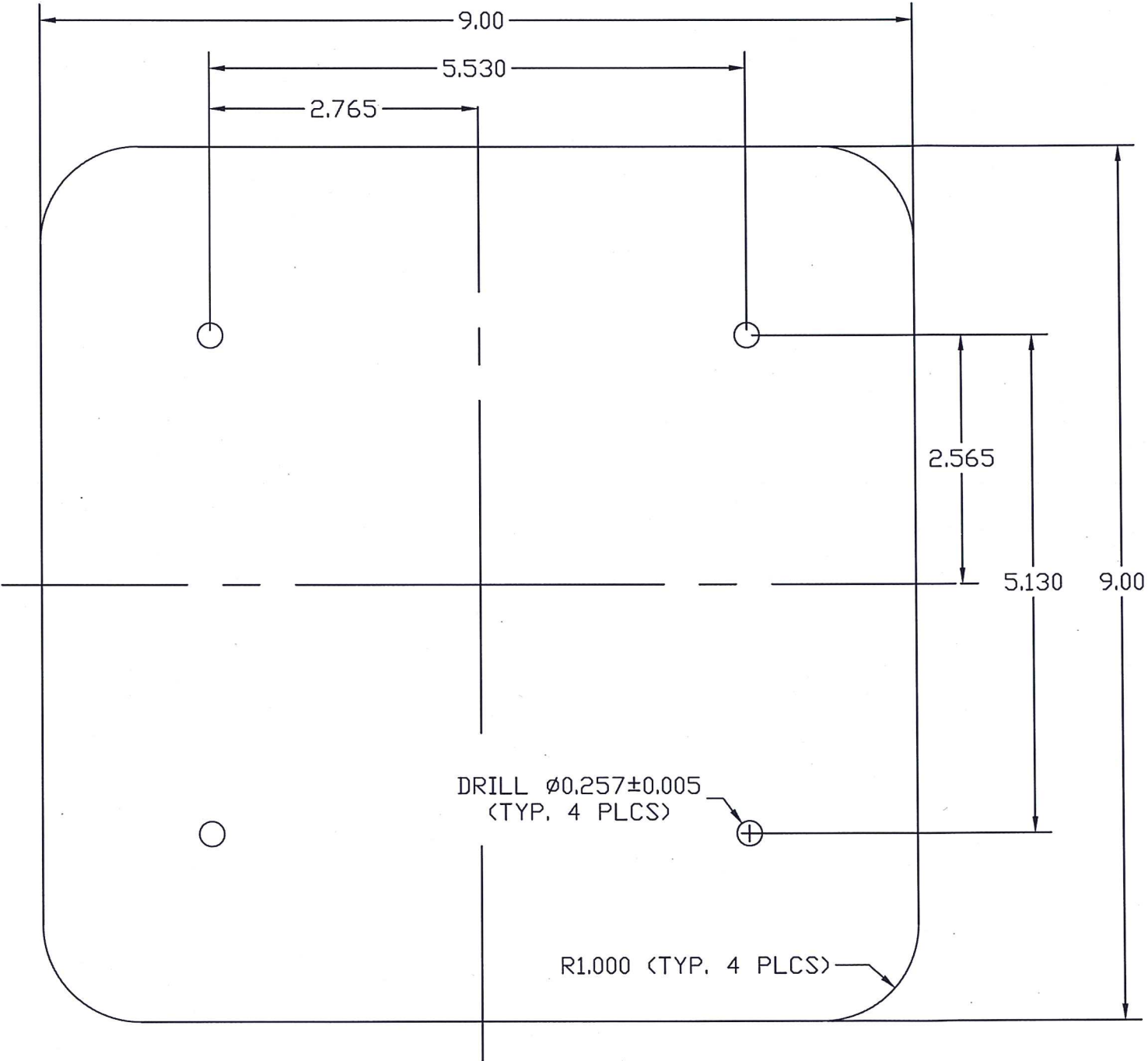MATERIAL: 6061−T6 QQ−A−250/11
STOCK: 0.063 SHEET
FINISH: POWDER COAT IF−2723 BLACK TEXTURE TGIC, ALT: FLAT BLACK ENAMEL
WEIGHT: 0.52 lbs

9.00
5.530
2.765
2.565
5.130
9.00

−1 DOUBLER

DRILL Ø0.257±0.005
(TYP. 4 PLCS)

R1.000 (TYP. 4 PLCS)

BREAK ALL SHARP EDGES

PROTO

N/C

Paravion® Technology Inc.

TITLE	DRAWING NO.
DOUBLER	206SX−2110

DIMENSIONS IN INCHES
TOLERANCES EXCEPT
WHERE NOTED:

.X = ± .1
.XX = ± .05
.XXX = ± .010

ANGLES = ± 1°

DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
RHSM	REB	REB	11/29/94	A	

DO NOT SCALE DRAWING

SHEET
1 OF 3

MATERIAL: 6061-T6 QQ-A-250/11
STOCK: 0.063 SHEET
FINISH: POWDER COAT IF-2723 BLACK TEXTURE TGIC, ALT: FLAT BLACK ENAMEL
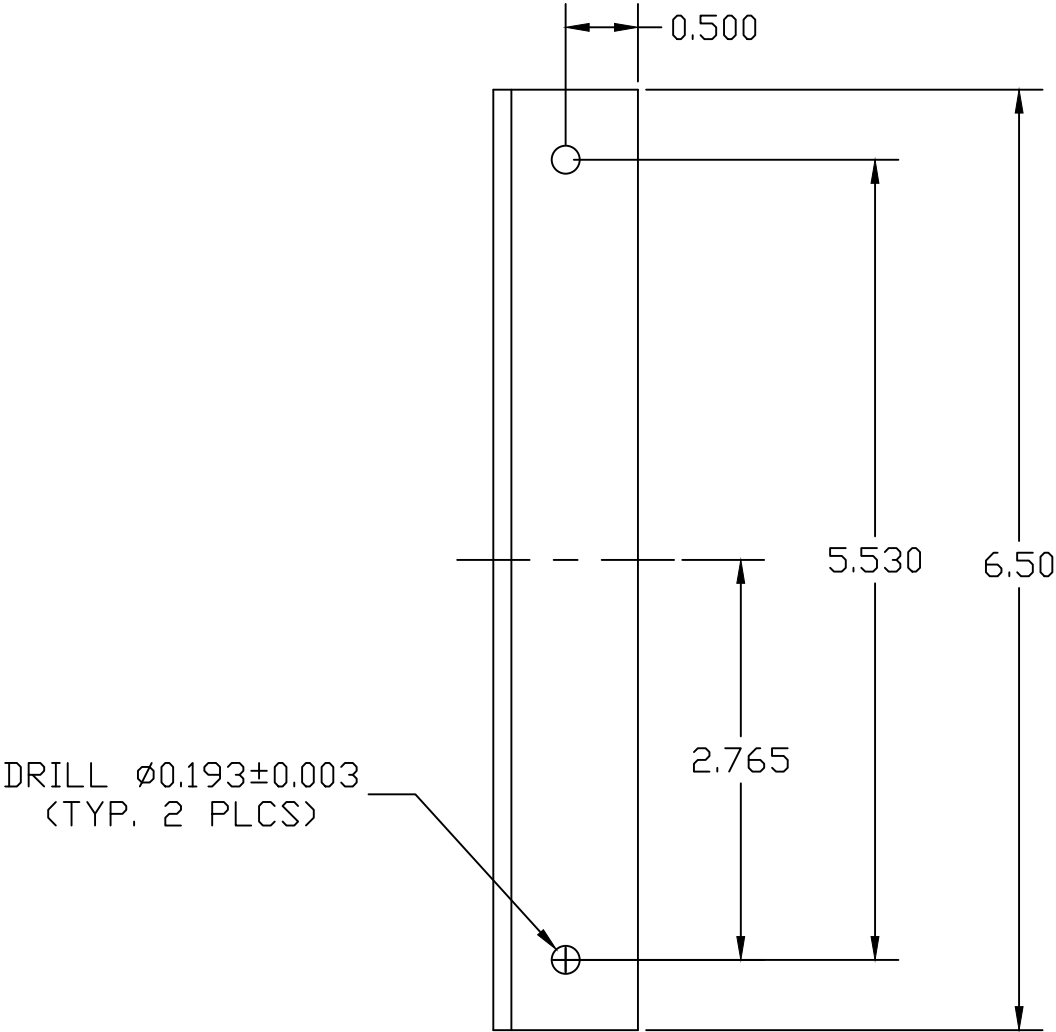WEIGHT: 1.37 lbs

7.25
(REF)

1.00

R0.250
(TYP)

-2 DOUBLER

DRILL ⌀0.257±0.005 (TYP 4 PLCS)

5.530
(TYP)

8.87

2.765
(TYP)

DRILL ⌀0.193±0.003
(TYP. 6 PLCS)

1.000

4.670

9.800

16.800

23.250

24.00
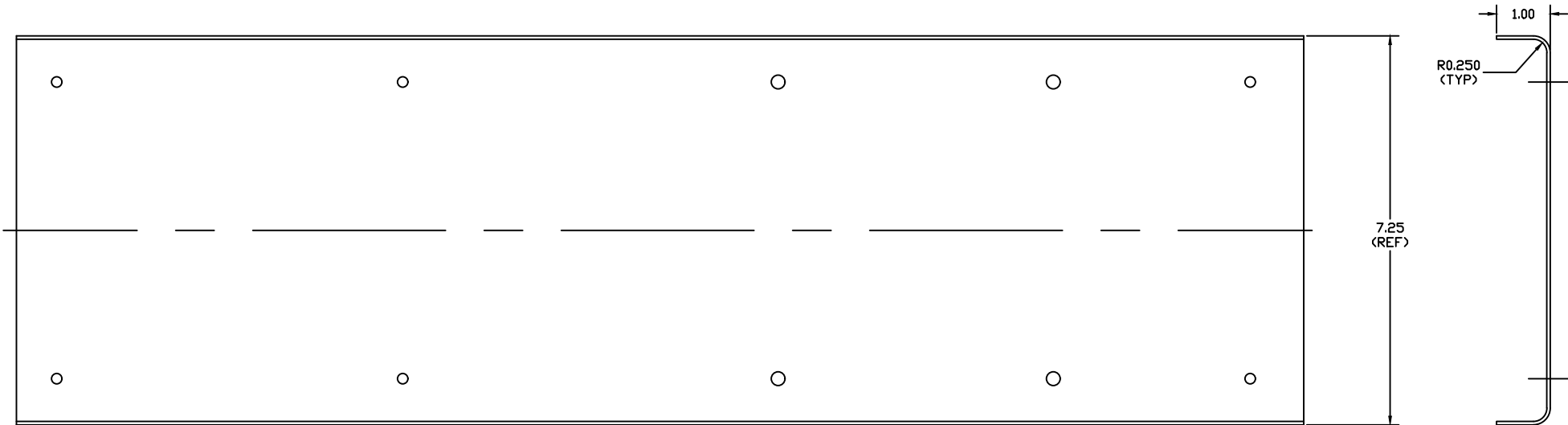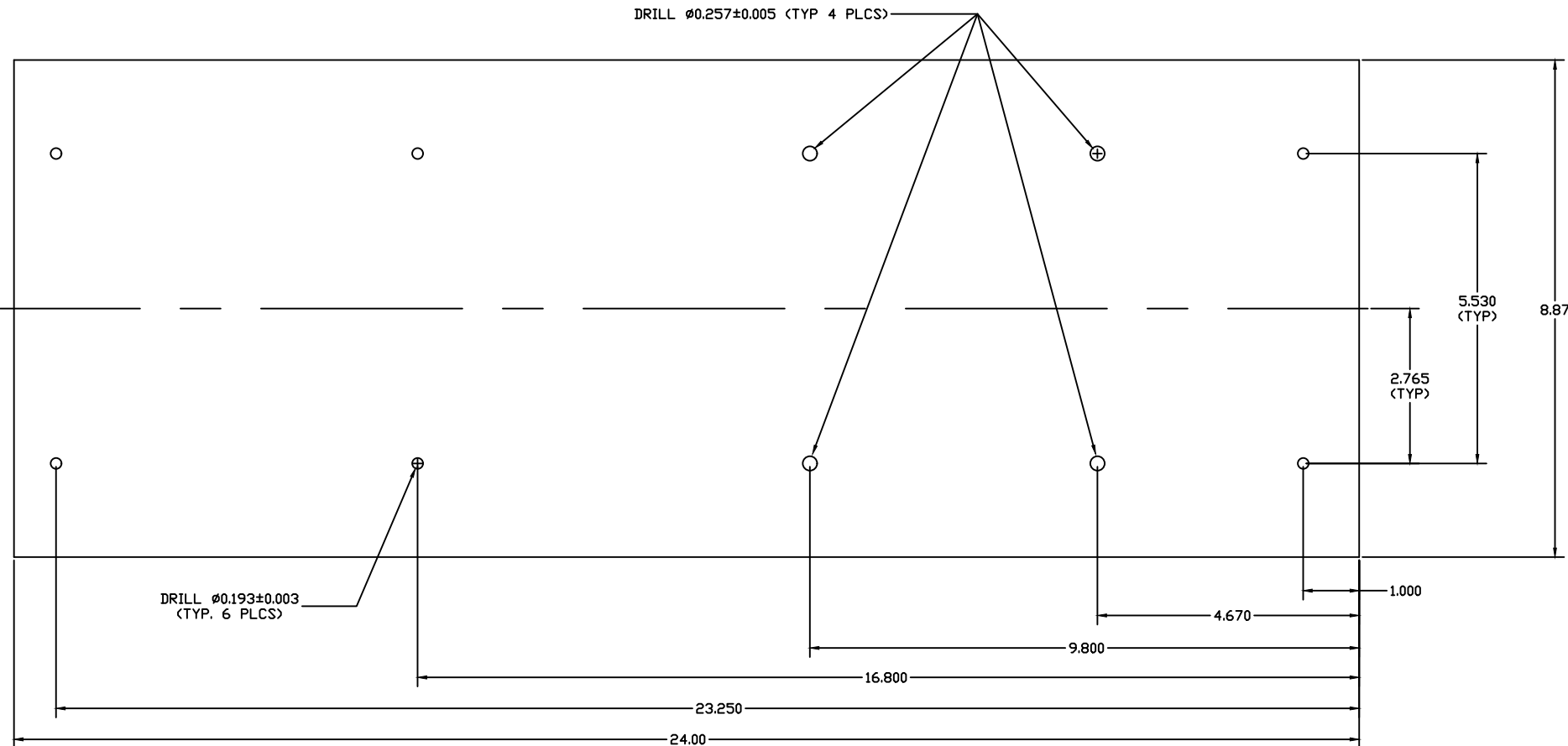
FLAT PATTERN

BREAK ALL SHARP EDGES

PROTO

N/C

Paravion® Inc. √ Technology			TITLE DOUBLER			DRAWING NO. 206SX-2110	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED:	DRAWN BY	APRVD. BY	CHK'D BY		DATE	REV	ECO
	RHSM	REB	BR		11/29/94	A	
.X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°	DO NOT SCALE DRAWING					SHEET 2 OF 3	
	© 2018 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.						

MATERIAL: 6061-T6 QQ-A-200/16
STOCK: 0.125 X 1 X 1 ANGLE
FINISH: POWDER COAT IF-2723 BLACK TEXTURE TGIC, ALT: FLAT BLACK ENAMEL
WEIGHT: 0.14 lbs

0.500

5.530

6.50

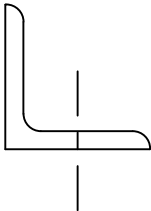2.765

-3 ANGLE

DRILL Ø0.193±0.003
(TYP. 2 PLCS)

BREAK ALL SHARP EDGES

PROTO

N/C

Paravion® Inc.
√Technology

TITLE

DOUBLER

DRAWING NO.

206SX-2110

DIMENSIONS IN INCHES
TOLERANCES EXCEPT
WHERE NOTED:

.X   = ± .1
.XX = ± .05
.XXX = ± .010

ANGLES = ± 1°

DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
RHSM	REB	BR	11/29/94	A	

DO NOT SCALE DRAWING

SHEET

3 OF 3